



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.9601

Job Sheet 178509



Part No: 646.9601

Job Qty: 1 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/1/18

Job Tracking No:

Due Date: 6/13/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/13/18	6/13/18	0.00	0.00	Start Up Stores/Pkg-2	DAS 6 9-89	JUN 20 2018
110	Packaging	1 pcs	6/13/18	6/13/18	0.00	0.00	Packaging1-1	6 9-89	JUN 20 2018
120	Small Fab	1 pcs	6/13/18	6/13/18	0.00	0.47	Small Fab-1	9-89	JAS 38
130	QC	1 pcs	6/13/18	6/13/18	0.00	0.00	QC5	DAS 6 9-89	JUN 21 2018
140	Packaging	1 pcs	6/13/18	6/13/18	0.00	0.00	Packaging3-1	Cctosy 6 9-89	JUN 21 2018
150	QC21-SA	1 Ea	6/13/18	6/13/18	0.00	0.00	QC21	DAS 21 9-89	JUN 21 2018

Part Op 120 - Assemble as per dwg and apply locite 598 on all faying surfaces per note 2. A/R RTV LOCTITE
Descriptions: 598: M138792

140 - ***IDENTIFY AS PER IAW MPP-120***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9701	Cutter Sub Assembly	1 Ea (1 ea)	90-Start up Operation	Su 86165
646.9811	Upper Deflector	1 Ea (1 ea)	90-Start up Operation	PB22572
MS21042L08	Nut	3 Ea (3 ea)	90-Start up Operation	SU44234
MS27039-08-19	Screw	3 Ea (3 ea)	90-Start up Operation	SU44235
NAS1149FN832P	Washer	6 Ea (6 ea)	90-Start up Operation	Fm138336-9

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9701	1	3	0
	646.9811	1	13	0
	MS21042L08	3	1,785	0
	MS27039-08-19	3	859	0
	NAS1149FN832P	6	1,417	0

Part Specifications

Specifications could not be found.

3583

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Container No: S082814



Part: 646.9601

Job No: 178509

Serial No/Batch: S082814

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/20/10

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